

Ship 8 mai

Work Order ID 131676-2

\*131676\*

Page 1

Tuesday, April 21, 2015 1:45:34 PM

Item ID: D350-616-015 Accept \*N9000040100\* Setup Start \*NS1\*  
 Revision ID: *SHIL* Stop \*NS2\*  
 Item Name: Deck Plate  
 Start Date: 4/12/15 Start Qty: 6.00 *5x* \*6\*  
 Required Date: 4/20/15 Req'd Qty: 6.00 \*6\*  
 Reference: Cust Item ID:  
 Customer:

Approvals: Process Plan: MLS Date: 15-04-22 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description                                            | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp                                              |
|--------------------------------|---------------------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|-------------------------------------------------------------|
| Draw Nbr                       | Revision Nbr                                                        |                      |         |        |              |               |               |                  |                                                             |
| D350-616                       | G                                                                   |                      |         |        |              |               |               |                  |                                                             |
| 100                            | Document Control                                                    | 0.00                 |         |        |              |               |               |                  |                                                             |
| *100*                          |                                                                     |                      |         |        |              |               |               |                  |                                                             |
| DC                             | Memo                                                                | 0.00                 |         |        |              |               |               |                  |                                                             |
| Doc.Control -USB or Paperwork  | Photocopy bluefile and create labels per PPP D350-616-015<br>CHG004 |                      |         |        |              |               |               |                  |                                                             |
|                                |                                                                     |                      |         |        |              |               |               |                  | MLS 15-05-08<br>6                                           |
|                                |                                                                     |                      |         |        |              |               |               |                  | MAY 26 2015<br>DAS<br>6<br>9-89                             |
| 110                            | Pick Kit                                                            | 0.00                 |         |        |              |               |               |                  |                                                             |
| *110*                          |                                                                     |                      |         |        |              |               |               |                  |                                                             |
| Packaging                      | Memo                                                                | 0.00                 |         |        |              |               |               |                  |                                                             |
| Packaging                      |                                                                     |                      |         |        |              |               |               |                  |                                                             |
|                                |                                                                     |                      |         |        |              |               |               |                  | 5x<br>MAY 07 2015<br>DAS<br>27<br>9-89<br>DAS<br>26<br>9-89 |
| 120                            | QC4- 100% Inspect kits for completeness                             | 0.00                 |         |        |              |               |               |                  |                                                             |
| *120*                          |                                                                     |                      |         |        |              |               |               |                  |                                                             |
| QC                             | Memo                                                                | 0.00                 |         |        |              |               |               |                  |                                                             |
| Quality Control                |                                                                     |                      |         |        |              |               |               |                  |                                                             |
|                                |                                                                     |                      |         |        |              |               |               |                  | MAY 26 2015<br>DAS<br>6<br>9-89                             |

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# Work Order ID 131676

Tuesday, April 21, 2015 1:45:34 PM

**\*131676\***

Page 2

Item ID: D350-616-015 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Deck Plate  
 Start Date: 4/12/15 Start Qty: 6.00 **\*6\*** Cust Item ID:  
 Required Date: 4/20/15 Req'd Qty: 6.00 **\*6\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                               | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130                            |                                                        | 0.00                 |         |        |              |               |               |                  |                |
| <b>*130*</b>                   |                                                        |                      |         |        |              |               |               |                  |                |
| Packaging                      | Memo                                                   | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      | Identify and pack for shipping as per PPP D350-616-015 |                      |         |        |              |               |               |                  |                |
|                                | Location: _____                                        |                      |         |        |              |               |               |                  |                |
|                                | PPP Rev: <u>FG028</u>                                  |                      |         |        |              |               |               |                  |                |
| 140                            | QC21- Final Inspection - Work Order Release            | 0.00                 |         |        |              |               |               |                  |                |
| <b>*140*</b>                   |                                                        |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                                   | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |                                                        |                      |         |        |              |               |               |                  |                |

*mf 15-5-26*

*MJS*

MAY 26 2015

*mf 15-5-26*





# Picklist Print

Tuesday, April 21, 2015 1:45:31 PM

Page 1

Work Order ID: 131676

\*131676\*

Parent Item: D350-616-015

\*D350-616-015\*

Parent Item Name: Deck Plate

Start Date: 4/12/15

Required Date: 4/20/15

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM  
 IPP Rev:D Add D3494-1 05-12-05 JLM  
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD  
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G  
 13.04.03 PER IIN REV.F DD VERF:JLM IPP REV:H 13.05.21  
 AS PER DWG REV.G DD VERF:JLM

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status            |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|-------------------|
| D2344                           |                        | Manufactured  | No          |                     |                  | 110             | Each               | 15.0000        | 1           | 6            |               |                | DAS<br>26<br>9-89 |
| *D2344*<br>Deck Plate Aft       |                        |               |             |                     |                  |                 |                    |                |             |              |               |                |                   |
|                                 |                        |               |             | <u>Location</u>     |                  |                 |                    | <u>Loc Qty</u> |             |              |               |                |                   |
|                                 |                        |               |             | ST225A              |                  |                 |                    | 15             |             |              |               |                |                   |
|                                 |                        |               |             | 114962              |                  |                 |                    | 9              |             | 6            | 5x            |                |                   |
|                                 |                        |               |             | 130887              |                  |                 |                    | 6              |             |              |               |                |                   |
| D2348                           |                        | Manufactured  | No          |                     |                  | 110             | Each               | 47.0000        | 4           | 24           |               |                | DAS<br>26<br>9-89 |
| *D2348*<br>Wearplate (Key Way)  |                        |               |             |                     |                  |                 |                    |                |             |              |               |                |                   |
|                                 |                        |               |             | <u>Location</u>     |                  |                 |                    | <u>Loc Qty</u> |             |              |               |                |                   |
|                                 |                        |               |             | ST012a              |                  |                 |                    | 47             |             |              |               |                |                   |
|                                 |                        |               |             | 128818              |                  |                 |                    | 47             |             | 24           |               |                |                   |
| D2353                           |                        | Manufactured  | No          |                     |                  | 110             | Each               | 25.0000        | 1           | 6            |               |                | DAS<br>26<br>9-89 |
| *D2353*<br>Stiffener            |                        |               |             |                     |                  |                 |                    |                |             |              |               |                |                   |
|                                 |                        |               |             | <u>Location</u>     |                  |                 |                    | <u>Loc Qty</u> |             |              |               |                |                   |
|                                 |                        |               |             | ST224B              |                  |                 |                    | 25             |             |              |               |                |                   |
|                                 |                        |               |             | 120290              |                  |                 |                    | 25             |             | 6            |               |                |                   |

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# Picklist Print

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Work Order ID: 131676

**\*131676\***

Parent Item: D350-616-015

**\*D350-616-015\***

Parent Item Name: Deck Plate

Start Date: 4/12/15

Required Date: 4/20/15

Start Qty: 6.00

Required Qty: 6.00

D2364 Manufactured No 110 Each 11.0000 1 6

**\*D2364\***

Deck Plate Fwd

\*\*

DAS  
26  
9-89

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST225A   | 11      |          |
| 120134   | 2       |          |
| 128803   | 7       |          |
| 130853   | 2       |          |

D2365 Manufactured No 110 Each 28.0000 2 12

**\*D2365\***

Wearplate Pip Pin

\*\*

DAS  
26  
9-89

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST006    | 28      |          |
| 120093   | 4       |          |
| 128788   | 24      |          |

D2369-1 Manufactured No 110 Each 10.0000 1 6

**\*D2369-1\***

Locator Plate

\*\*

DAS  
26  
9-89

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| st225b   | 10      |          |
| 128840   | 8       |          |
| 130917   | 2       |          |

D2369-3 Manufactured No 110 Each 12.0000 1 6

**\*D2369-3\***

Locator Plate

\*\*

DAS  
26  
9-89

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| st225b   | 12      |          |
| 128987   | 10      |          |
| 131159   | 2       |          |

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Work Order ID: 131676

**\*131676\***

Parent Item: D350-616-015

**\*D350-616-015\***

Parent Item Name: Deck Plate

Start Date: 4/12/15

Required Date: 4/20/15

Start Qty: 6.00

Required Qty: 6.00

D4778-1

Manufactured No

Each

15.0000

6

**\*D4778-1\***

Stub Cover

DAS  
8  
9-89

Location

Loc Qty

Loc Code

ST224B

15

117485

2

128975

13

\*\*

DAS  
26  
9-89

D4779-041

Manufactured No

Each

8.0000

6

**\*D4779-041\***

Aft Cover Mounting Bracket Assembly

DAS  
8  
9-89

Location

Loc Qty

Loc Code

ST127

8

128982

8

\*\*

DAS  
26  
9-89

D4780-041

Manufactured No

Each

6.0000

6

**\*D4780-041\***

Fwd Cover Mounting Bracket Assembly

DAS  
8  
9-89

Location

Loc Qty

Loc Code

ST127

6

128893

6

\*\*

DAS  
26  
9-89

MS20426AD4-5

Purchased No

110

Each

745.0000

25

150

**\*MS20426AD4-5\***

RIVET

DAS  
8  
9-89

Location

Loc Qty

Loc Code

GA

721

m130922

721

ST312

24

m125807

24

\*\*

DAS  
26  
9-89

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# Picklist Print

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Tuesday, April 21, 2015 1:45:32 PM

Work Order ID: 131676

**\*131676\***

Parent Item: D350-616-015

**\*D350-616-015\***

Parent Item Name: Deck Plate

Start Date: 4/12/15

Required Date: 4/20/15

Start Qty: 6.00

Required Qty: 6.00

MS20426AD4-6

Purchased

No

110

Each

1,254.000

25

150

**\*MS20426AD4-6\***

Rivet

**\*\***

DAS  
26  
9-89

Location

Loc Qty

Loc Code

GA

760

M128812

760

MF4

185

124392

185

ST312

309

124392

83

M128812

226

150

MS20426AD5-7

Purchased

No

110

Each

138.0000

6

36

**\*MS20426AD5-7\***

RIVET

**\*\***

DAS  
26  
9-89

Location

Loc Qty

Loc Code

ST312

138

101340

138

30

MS20426AD5-8

Purchased

No

110

Each

359.0000

6

36

**\*MS20426AD5-8\***

RIVET

**\*\***

DAS  
26  
9-89

Location

Loc Qty

Loc Code

ST312

359

4533

359

30

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Shop Packet Print

Page 4





# Picklist Print

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Work Order ID: 131676

**\*131676\***

Parent Item: D350-616-015

**\*D350-616-015\***

Parent Item Name: Deck Plate

Start Date: 4/12/15

Required Date: 4/20/15

Start Qty: 6.00

Required Qty: 6.00

MS20601-AD4W2

Purchased

No

110

Each

170.0000

15

90

**\*MS20601-AD4W2\***

Rivet

\*\*

Location

Loc Qty

Loc Code

ST308

161

121255

1

m131467

160

WA003

9

m126975

9

MS20601-AD4W3

Purchased

No

110

Each

116.0000

30

180

**\*MS20601-AD4W3\***

Rivet

\*\*

Location

Loc Qty

Loc Code

CCK004

98

m131618

98

ST308

18

114538

18

MS21042L3

Purchased

No

110

Each

1,448.000

6

36

**\*MS21042L3\***

Nut

\*\*

Location

Loc Qty

Loc Code

FP001

420

M130922

420

GA

685

M131317

685

ST305

343

116549

12

126333

49

M128754

2

M131624

280

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Shop Packet Print

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Tuesday, April 21, 2015 1:45:33 PM

Work Order ID: 131676

**\*131676\***

Parent Item: D350-616-015

**\*D350-616-015\***

Parent Item Name: Deck Plate

Start Date: 4/12/15

Required Date: 4/20/15

Start Qty: 6.00

Required Qty: 6.00

MS24693-C273

Purchased

No

110

Each

40.0000

6

36

**\*MS24693-C273\***

SCREW

\*\*

DAS

DAS  
26  
9-89

DAS  
6  
9-89

Location

Loc Qty

Loc Code

ST291

40

m128401

2

m131618

38

36

MS24693-C48

Purchased

No

110

Each

273.0000

22

132

**\*MS24693-C48\***

SCREW

\*\*

DAS

DAS  
26  
9-89

DAS  
6  
9-89

Location

Loc Qty

Loc Code

ST291

4

m128818

4

ST299

269

131677

269

132

MS35207-263

Purchased

No

Each

173.0000

48

**\*MS35207-263\***

Screw

\*\*

DAS

DAS  
26  
9-89

DAS  
6  
9-89

Location

Loc Qty

Loc Code

ST276

173

104746

173

48

MAY 07 2015





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Work Order ID: 131676

**\*131676\***

Parent Item: D350-616-015

**\*D350-616-015\***

Parent Item Name: Deck Plate

Start Date: 4/12/15

Required Date: 4/20/15

Start Qty: 6.00

Required Qty: 6.00

NAS1149D0363J

Purchased

No

110

Each

1,719.000

14

84

**\*NAS1149D0363.J\***

**\*\***

Washer

MAY 07 2015

DAS  
26  
9-89

DAS  
6  
9-89

Location

Loc Qty

Loc Code

|         |     |  |
|---------|-----|--|
| CA      | 569 |  |
| m130799 | 569 |  |
| FP001   | 2   |  |
| 113288  | 2   |  |
| GA      | 302 |  |
| m128429 | 302 |  |
| ST269   | 846 |  |
| m126319 | 9   |  |
| m131618 | 837 |  |

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
81



~~REFERENCE ONLY~~



|            |                                                                                                                                                                       |                                                                                                                                                                                                                                                                        |               |
|------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|
| G          | D4812-041 PATIENT STOP ASSY WAS D2493 (SH1), UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/FIGURE (SH7), REVISE FIGURE (SH 9), ADD OPTION APPLICABILITY NOTE (SH11) | DB                                                                                                                                                                                                                                                                     | 13.04.01      |
| F          | REPLACE MMS-D350-616 REF. WITH ICA-D350-616 INCORPORATE DSI 9645                                                                                                      | DC                                                                                                                                                                                                                                                                     | 13.03.01      |
| E          | MAKE DSI 9310 STANDARD, D3179-041 REPLACES D2350                                                                                                                      | RF                                                                                                                                                                                                                                                                     | 08.11.07      |
| D          | ADD D3494-1 STUB COVER                                                                                                                                                | MB                                                                                                                                                                                                                                                                     | 06.01.19      |
| C          | ADD DSI 9112/9117/9130/9236/9310                                                                                                                                      | MB                                                                                                                                                                                                                                                                     | 08.01.10      |
| B          | ADD VIEW OF D2493 TO SHEET 9                                                                                                                                          | BW                                                                                                                                                                                                                                                                     | 96.01.09      |
| A          | NEW ISSUE                                                                                                                                                             | BW                                                                                                                                                                                                                                                                     | 95.02.20      |
| REV.       | DESCRIPTION                                                                                                                                                           | BY                                                                                                                                                                                                                                                                     | DATE          |
| DESIGN     | DB                                                                                                                                                                    | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                               |               |
| DRAWN      | DB                                                                                                                                                                    |                                                                                                                                                                                                                                                                        |               |
| CHECKED    | A.P.                                                                                                                                                                  | DRAWING NO.                                                                                                                                                                                                                                                            | REV. G        |
| MFG. APPR. | N/A                                                                                                                                                                   | D350-616                                                                                                                                                                                                                                                               | SHEET 1 OF 13 |
| APPROVED   | <i>[Signature]</i>                                                                                                                                                    | TITLE                                                                                                                                                                                                                                                                  | SCALE         |
| DE APPR.   | <i>[Signature]</i>                                                                                                                                                    | AS 350/355 LITTER KIT INSTALLATION                                                                                                                                                                                                                                     | NTS           |
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